

Work Order ID 139870

December 10, 2015 3:10:03 PM

139870

Page 1

Item ID: D206-628-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: Set

Date: 12/15/21

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork		Photocopy blue file and type labels as per PPP D206-628-011 CHG 003							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

B134653 (X4)

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Item ID: D206-628-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00					28		
130						4X	9-89		
Packaging	Memo	0.00					27		
Packaging	Identify and pack for shipping as per PPP D206-628-011						9-89		
	Location: FG081								DEC 22 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

DEC 22 2015

DEC 22 2015

Picklist Print

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Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015

Required Date: 12/23/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP Rev:E as per ecn 1118 08-02-05 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2721-041		Manufactured	No			110	Each	0.0000	1	4			DAS 27 9-89
-----------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	-------------------

D2721-041

206B Step Ass'Y

D2731-7

Manufactured No

110 Each 56.0000 4 16

D2731-7

Mounting Lug

Location

Loc Qty

Loc Code

ST520

34

113240

2

116802

14

132444

14

135392

4

ST532A

22

135953

22

D2732-030

Manufactured No

110 Each 96.0000 8 32

D2732-030

Rubber Cushion - 3"

Location

Loc Qty

Loc Code

FG

56

134608

4

135594

44

136784

8

ST410

40

136784

40

DAS
28
9-89

DAS
28
9-89

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Work Order ID: 139870

139870

Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015

Required Date: 12/23/2015

Start Qty: 4.00

Required Qty: 4.00

D3394-043

Manufactured No

110

Each

98.0000

4

16

D3394-043

Lug

DAS

27

9-89

Location

Loc Qty

Loc Code

ST528

98

116859

8

124220

8

131774

12

132499

2

134677

6

135954

22

137643

20

138239

20

DAS
28
9-89

AN4-13A

Purchased

No

110

Each

284.0000

4

16

AN4-13A

Bolt

DAS

DAS

27

27

9-89

9-89

Location

Loc Qty

Loc Code

FG

20

122808

20

ST344

264

m133769

264

DAS
28
9-89

AN4-14A

Purchased

No

110

Each

508.0000

4

16

AN4-14A

Bolt

DAS

DAS

27

27

9-89

9-89

Location

Loc Qty

Loc Code

FG

5

122141

5

ST325A

400

M133769

400

ST344

103

M133316

103

DAS
28
9-89

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 139870

139870

Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015

Required Date: 12/23/2015

Start Qty: 4.00

Required Qty: 4.00

AN4-15A Purchased No 110 Each 301.0000 4 16

AN4-15A

Bolt

DAS

27

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

DAS

6

9-89

GA

40

120449

40

ST343

261

m133284

11

m133769

250

NAS1149D0463J

Purchased

No

110

Each

3,078.000

12

48

NAS1149D0463J

WASHER

DAS

6

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

GA

432

M129390

41

M132035

391

ST263

1212

M133284

42

M133316

1170

ST269

1434

M129682

39

M130799

371

M132317

101

M132677

888

M133077

35

DAS
28
9-89

DEC 21 2015

Picklist Print

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Work Order ID: 139870

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Parent Item: D206-628-011

D206-628-011

Parent Item Name: Heli-Access-Step™ LH - High Gear 206A/B

Start Date: 12/10/2015

Required Date: 12/23/2015

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

110

Each

3,639.000

12

48

~~0-89~~

DAS

27

MS21042L4

Locknut

DEC 21 2015

DAS
28
9-89

Location	Loc Qty	Loc Code
FP001	2	
m124231	2	
GA	49	
m127813	49	
ST260a	138	
m130799	56	
m131803	6	
m132262	76	
ST303	3281	
m133363	281	
m133769	3000	48
ST305	169	
m128300	8	
m130388	7	
m130922	97	
m132123	56	
m133316	1	

REFERENCE ONLY ^{DAS} 28 9-89

DART AEROSPACE USA, INC.

IIN-D206-628
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5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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